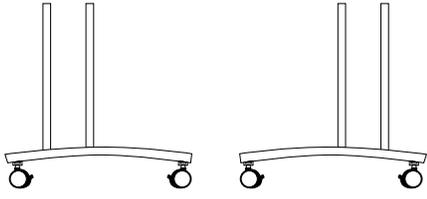
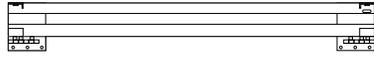




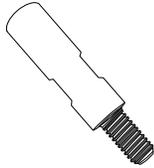
**ASSEMBLY INSTRUCTIONS**

STRUCTURE FLIPTOP-C TABLE | ASSEMBLY INSTRUCTIONS

**PARTS**

<p><b>A. Bases with Casters Left and Right (2)</b></p> 	<p><b>B. Steel Beam (1)</b></p> 
<p><b>C. Modesty Panel (1)</b></p> 	<p><b>D. Wire Channel (1)</b></p> 

**HARDWARE PACKET**

<p><b>E. Release Rod (1)</b></p> 	<p><b>F. Round Phillips Head Lock Washer Screws (8)</b></p> 	<p><b>G. Wood Screws (16)</b></p> 	<p><b>H. Small Phillips Head Screws (2)</b></p> 
--	---	---	---

**TOOLS NEEDED**

1. Impact Drill or Phillips Head Screwdriver
2. #3 Phillips Head Bit
3. #2 Phillips Head Bit
4. Safety Glasses

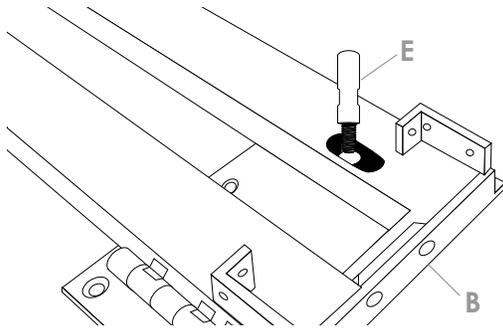
IF YOU ARE MISSING PARTS OR HAVE ANY QUESTIONS, PLEASE CALL CUSTOMER SERVICE AT 888-705-0777.



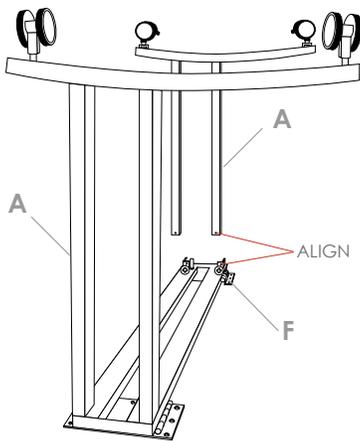


ASSEMBLY INSTRUCTIONS

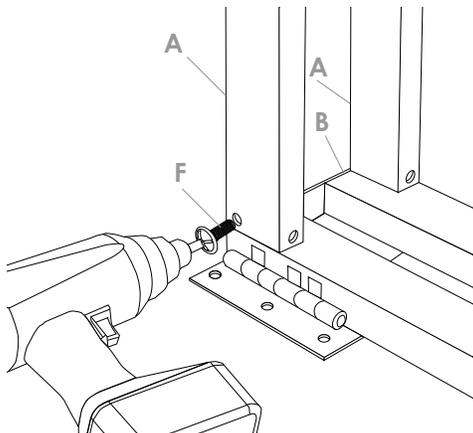
STRUCTURE FLIPTOP-C TABLE | ASSEMBLY INSTRUCTIONS



1. Lay the beam upside down on a piece of cardboard or carpeted surface. Remove the release rod from the hardware pack, and screw it into the beam.



2. Arrange the appropriately marked leg with the coordinating side of the beam. Slide the bases over the vertical plates on each side of the beam. Align the holes on the legs with the holes in the beam. Attach the bases to the beam by inserting round washer head screws through long side of the columns, hand-tighten them.



3. Use either #3 Phillips screwdriver or impact drill with #3 Phillips bit to tighten bolts as much as possible.

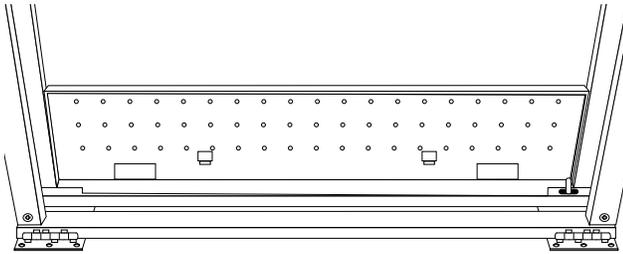
IF YOU ARE MISSING PARTS OR HAVE ANY QUESTIONS, PLEASE CALL CUSTOMER SERVICE AT 888-705-0777.



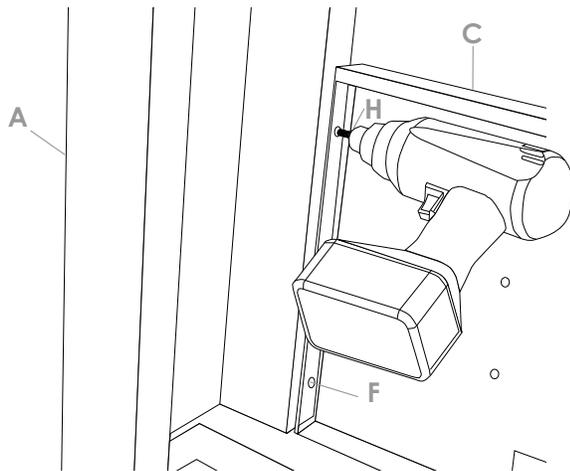


ASSEMBLY INSTRUCTIONS

STRUCTURE FLIPTOP-C TABLE | ASSEMBLY INSTRUCTIONS

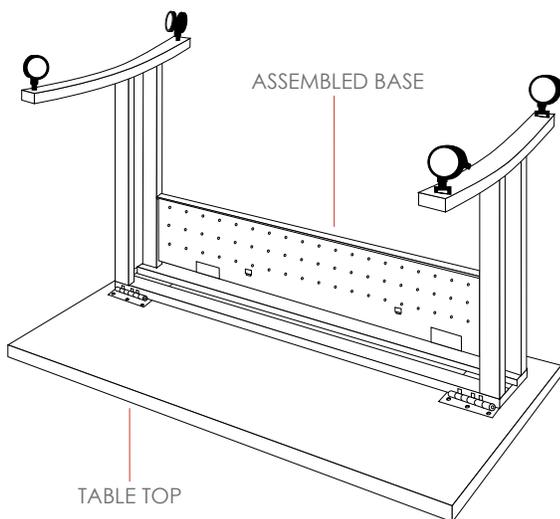


4. To attach the modesty panel, position the top flange on the beam and align the holes on the side flanges with the holes in the columns.



5. Attach the modesty panel by aligning screws on top of the modesty panel with the holes in the legs and insert Round Washer Head Screws. The screws fasten the legs to the beam, and the modesty panel to the legs. Use either a #3 Phillips screwdriver or an impact drill with #3 Phillips bit to tighteb the bolts as much as possible.

Align holes in the lower part of the modesty panel with the holes in the columns. Using Small Phillips Head Screws, fasten the modesty panel to the legs. Tighten the bolts with a screwdriver or impact drill



6. Lay the table top upside down on a piece of cardboard or a carpeted surface. Position assembled base onto the top aligning the holes on both. Use a Phillips screwdriver or impact drill to install the wood screws through the table base and into the top. Fully tighten screws.

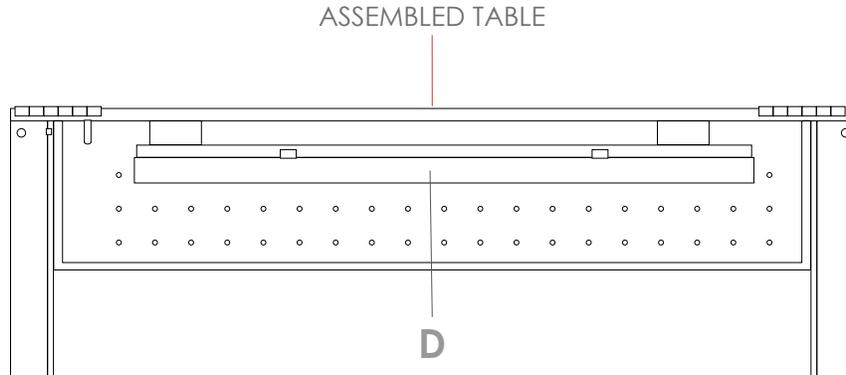
IF YOU ARE MISSING PARTS OR HAVE ANY QUESTIONS, PLEASE CALL CUSTOMER SERVICE AT 888-705-0777.



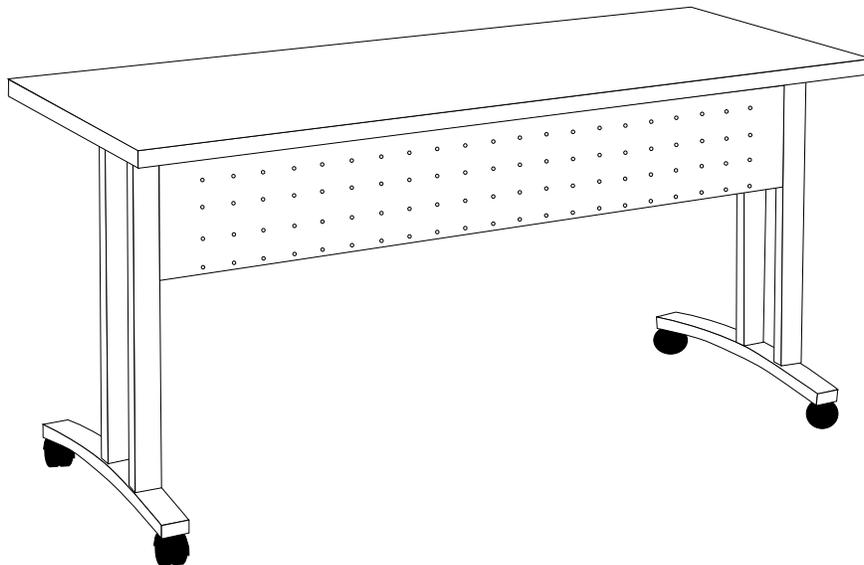


ASSEMBLY INSTRUCTIONS

STRUCTURE FLIPTOP-C TABLE | ASSEMBLY INSTRUCTIONS



7. Holding onto the edges of the top, carefully turn the table over in the upright position. Hang the wire channel on the hooks on the backside of the modesty panel.



IF YOU ARE MISSING PARTS OR HAVE ANY QUESTIONS, PLEASE CALL CUSTOMER SERVICE AT 888-705-0777.

