

# Patriot Base Set

HEIGHT ADJUSTABLE BASES

## PRODUCT SPECIFICATIONS

Patriot Electric Height Adjustable Base is proudly made in the USA. Its premium quality is backed up by our 10-year parts and labor warranty, cutting back on continuous malfunctions presented by low-end alternatives.

### BASE SIZE

22"



24" D X 48" W - 84" W

22"



24" D X 48" W - 84" W

28"



24" D X 48" W - 84" W

28"



24" D X 48" W - 84" W

### LEG OPTIONS



T Leg



C Leg



2 Stage Base



3 Stage Base

### STAGE OPTIONS

### BASE CONSTRUCTION

- Made in the USA
- T-Leg, C-Leg
- 2-Stage height range is 28" - 47" without top with a 19" stroke
- 3-Stage height range is 24" - 48" with a 23.5" stroke
- 2 and 3 column bases
- 22" and 28" feet
- 30 metal finishes
- Meets BIFMA X5.5 standards
- UL 962 approved
- Rated load (including top):  
200 lb two-leg and 250 lb three leg
- Functional load:  
342 lb two-leg and 378 lb three leg

### ELECTRICAL INFORMATION

- Dual motor
- Motor noise <43 db
- Maximum lifting speed: 1-3/8 sec
- Power consumption: .3W
- Overload protection: >200 lbs
- Functions: Soft-Start-Stop

### OPTIONS



Standard  
Up & Down Switch



4 Heights Programmable  
Up & Down Switch



Steel Support  
42" or 54"



Casters

**WARRANTY** 10-year parts and labor



**PRODUCT SPECIFICATIONS**

## TOP OPTIONS

ALL TOPS ARE PRE-DRILLED

### TFL

- 1" low pressure, 45# core
- Low pressure laminate on both sides
- Anti-sag top support is included with tables over 60" L

### HPL

- Structure: 1 1/4" thick 45# density particle board core
- .038 paper backer sheet less than 48"
- .038 phenolic backer equal or greater than 48"
- High Pressure laminate
- Balanced laminate backer
- Round and square tops over 60" are 1 piece, 66" to 96" are 2 pieces
- Rectangle, boat, oval, and racetrack tops under 96" are 1 piece. 108" to 144" tops feature 2 pieces with optional one-piece for an upcharge
- Anti-sag top support is included with tables over 60" L

### WOOD VENEER

- Structure: 1 1/4" thick 45# density particle board core
- .038 paper backer sheet less than 48"
- .038 phenolic backer equal or greater than 48"
- Largest one-piece tabletop is 12' x 5'
- Biscuits and dog bones are standard for joining tops
- Long grain match is standard on one-piece tops, short grain is standard on multiple-piece tops
- Alternative stains are available for an additional fee
- Round and square tops over 60" are 1 piece, 66" to 96" are 2 pieces
- Rectangle, boat, oval, and racetrack tops over 120" are made of 2 pieces

## EDGE OPTIONS

### TFL

- Matching color vinyl edge

### HPL

- Matching or contrasting color vinyl edge
- Wood edges
- Urethane edges

### WOOD VENEER

- 3mm or Knife edge style stained to match the veneer
- Square corners are standard
- Rounded corners are optional

### WARRANTY INFORMATION

Three Years Electronic components such as control boxes, handswitches, motors.

Five Years Mechanical components such as crank drives, spindles.

Ten Years Structural components such as beams, feet and top supports.