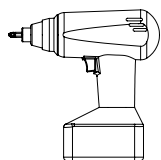


## TOOLS



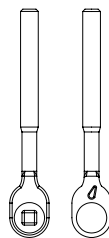
**Impact Drill**



**#3 Phillips Bit**



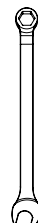
**13 mm Socket**



**Socket Wrench**

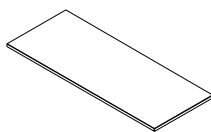


**5mm Hex Key**

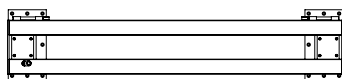


**14 mm Wrench**

## PARTS & HARDWARE LIST



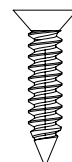
**A**  
**Tabletop**  
 (1)



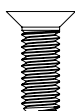
**B**  
**Beam**  
 (1)



**C**  
**Trigger**  
 (1)



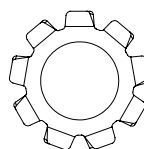
**D**  
**#12 Wood Screws**  
 (16)



**E**  
**M6 x 16 mm**  
**Machine Screws**  
 (8)



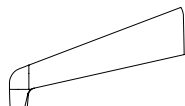
**F**  
**M8 x 50 mm**  
**Hex Bolt**  
 (2)



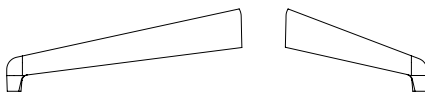
**G**  
**Lock**  
**Washers**  
 (6)



**H**  
**ZIA**  
**Column**  
 (2)

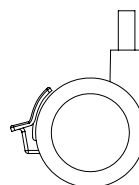


**I**  
**ZIA Foot T-Style**  
 (4)

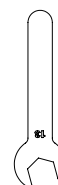


**I**  
**ZIA Foot C-Style**  
**Long Foot**  
 (2)

**I**  
**ZIA Foot C-Style**  
**Short Foot**  
 (2)



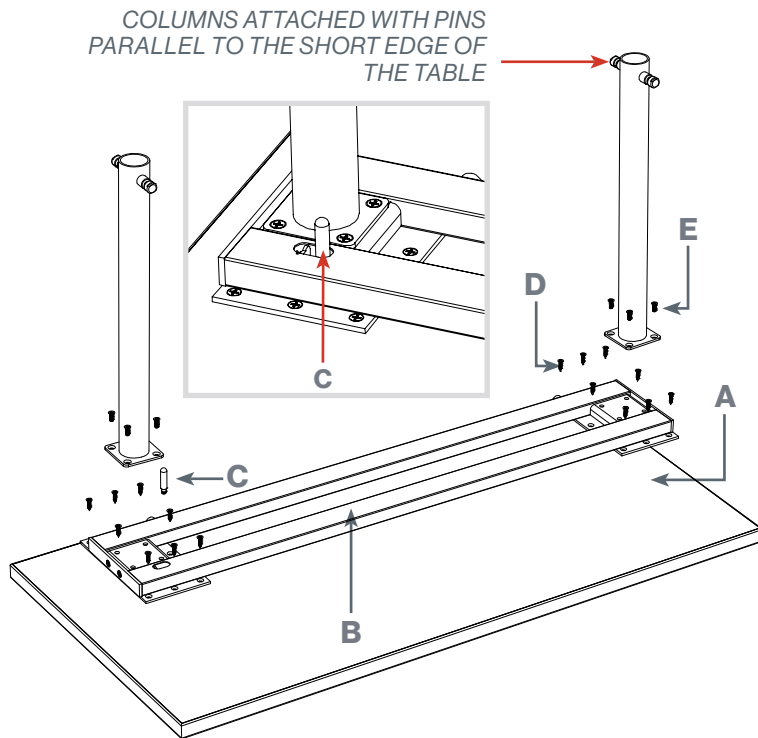
**J**  
**Locking**  
**Casters**  
 (4)



**K**  
**Caster**  
**Wrench**  
 (1)

FOR MISSING PARTS OR QUESTIONS, PLEASE CALL CUSTOMER SERVICE AT 888-705-0777.

## ASSEMBLY STEPS FOR T-FOOT STYLE

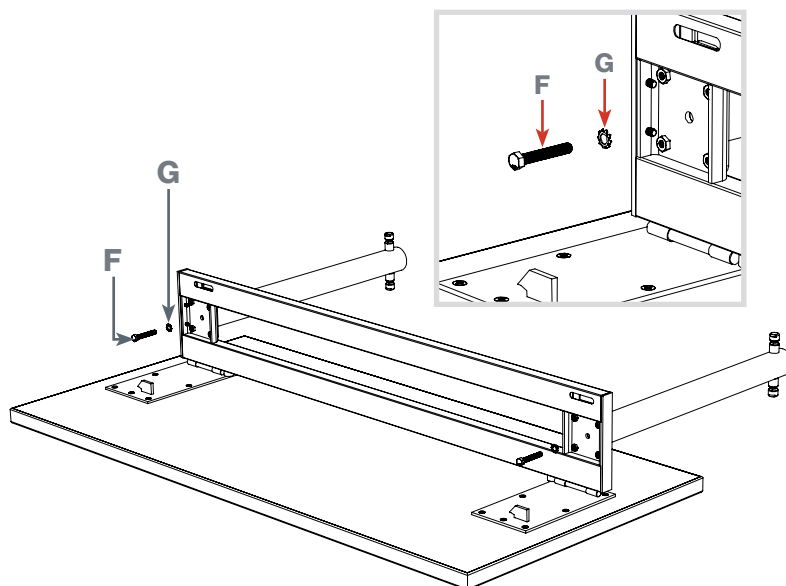


**1.** Lay the tabletop **(A)** upside down on a piece of cardboard or a carpeted surface.

**2.** Locate and install the trigger handle **(C)** onto the beam **(B)**.

**3.** Attach beam **(B)** to tabletop with (16) #12 wood screws **(D)**.

**4.** Attach columns **(H)** to beam **(B)** with (8) M6 machine screws **(E)**. *Ensure that columns are attached with pins parallel to the short edge of the table.*

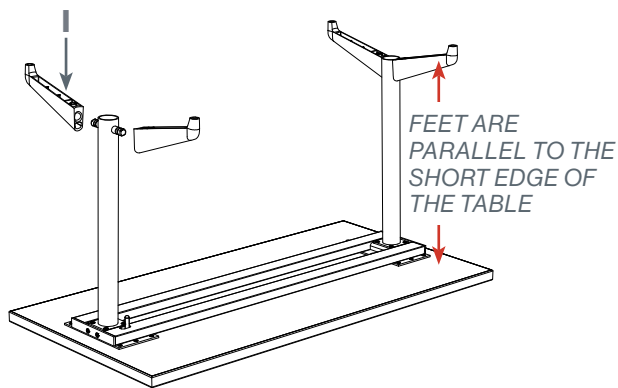
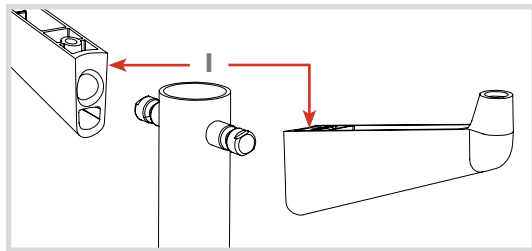


**5.** Using the trigger handle **(C)**, flip the beam to its open position.

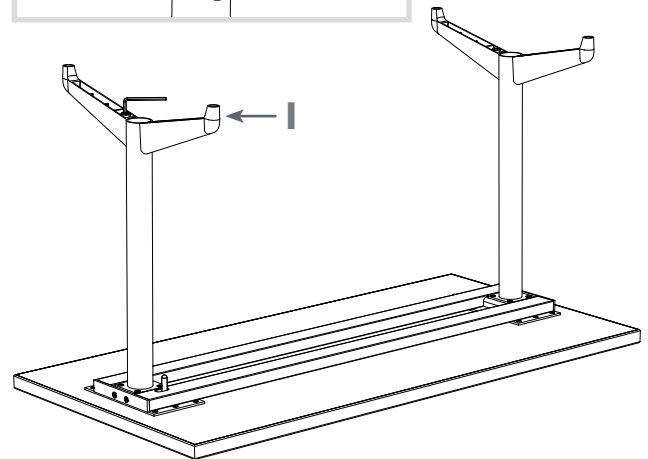
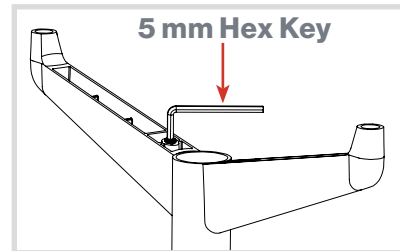
**6.** Install (2) M8 hex bolts **(F)** and lock washers **(G)** through the beam into column.

**7.** Close and latch the beam.

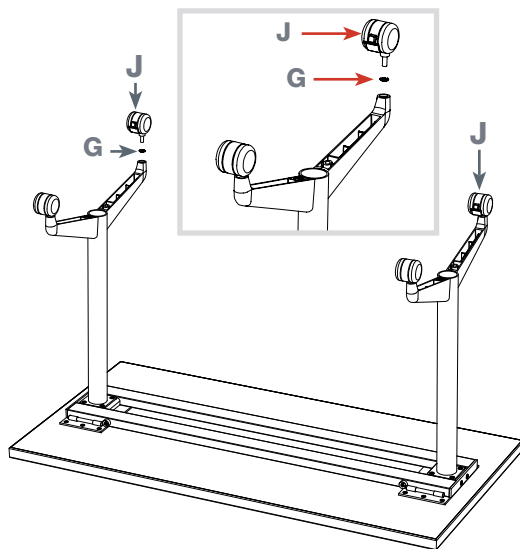
**8.** Ensure that all pins are secure on the column using a 14mm wrench.



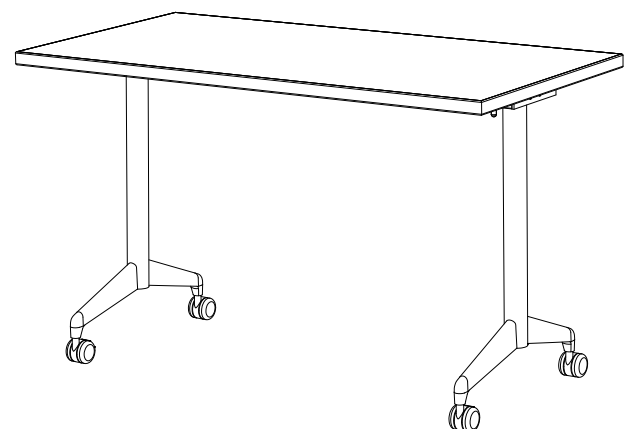
**9.** Place (4) aluminum feet **(I)** onto pins. *Feet should be parallel to the short edge of the table.*



**10.** Tighten (4) aluminum feet **(I)** onto pins using a 5mm hex key. *(Mounting hardware comes pre-installed in foot.)*

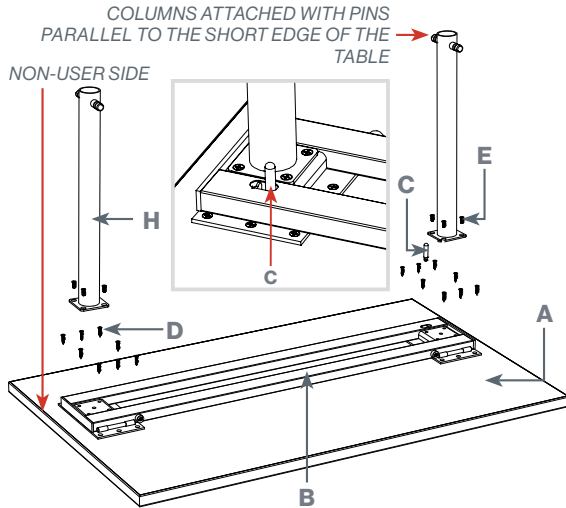


**11.** Attach (4) Casters **(J)** & (4) lock washers **(G)** to aluminum feet using a caster wrench **(K)**.

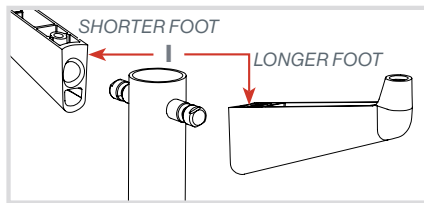


**12.** Ensure the beam is fully latched, and carefully flip over the table.

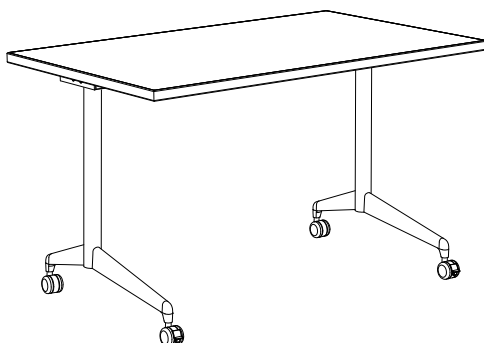
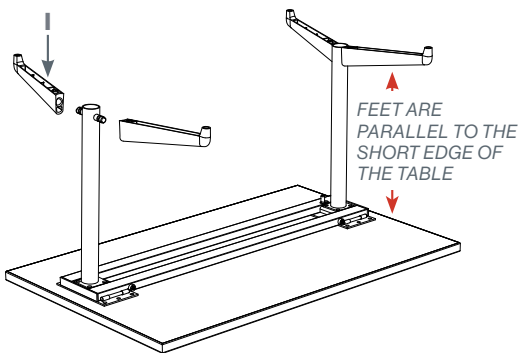
## ASSEMBLY STEPS FOR C-FOOT STYLE



1. Lay the tabletop **(A)** upside down on a piece of cardboard or a carpeted surface.
2. Locate and install the trigger handle **(C)** onto the beam **(B)**.
3. Attach beam **(B)** to tabletop with (16) #12 wood screws **(D)**. *Ensure the beam is oriented with the trigger handle on the non-user side.*
4. Attach columns **(H)** to beam **(B)** with (8) M6 machine screws **(E)**. *Ensure that columns are attached with pins parallel to the short edge of the table.*



5. Using the trigger handle **(C)**, flip the beam to its open position.
6. Install (2) M8 hex bolts **(F)** and lock washers **(G)** through the beam into column.
7. Close and latch the beam.
8. Ensure that all pins are secure on the column using a 14mm wrench.
9. Place (4) aluminum feet **(II)** onto pins. *Feet should be parallel to the short edge of the table with longer aluminum feet on the user side, and shorter aluminum feet on non-user side.*



10. Tighten (4) aluminum feet **(II)** onto pins using a 5mm hex key. *(Mounting hardware comes pre-installed in foot.)*
11. Attach (4) Casters **(J)** & (4) lock washers **(G)** to aluminum feet using a caster wrench **(K)**.
12. Ensure the beam is fully latched, and carefully flip over the table.