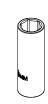


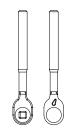
# **ZIA Flip & Nest** T-Foot & C-Foot Styles ASSEMBLY INSTRUCTIONS

## TOOLS













**Impact Drill** 

#3 Phillips Bit

13 mm Socket

**Socket Wrench** 

5mm Hex Key

14 mm Wrench

### **PARTS & HARDWARE LIST**

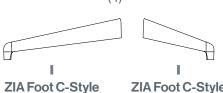


**Tabletop** (1)

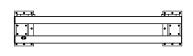


Ē M6 x 16 mm **Machine Screws** 





**ZIA Foot C-Style Long Foot Short Foot** (2)



В **Beam** (1)



M8 x 50 mm **Hex Bolt** (2)



**Locking Casters** (2)



Trigger (1)



G Lock Washers (6)



**Non-locking Caster** (2)



#12 Wood Screws (16)



н ZIA Column (2)

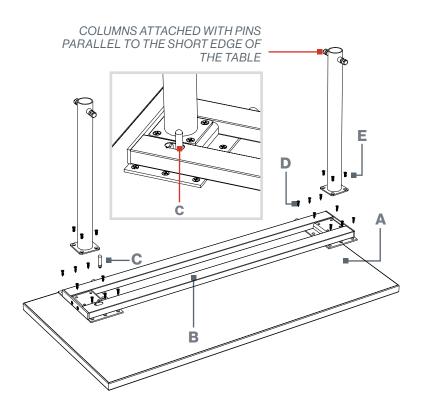


**Caster Wrench** (1)

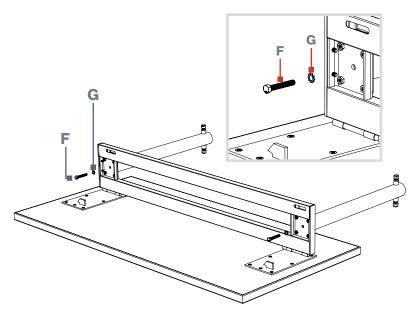
(2)



### **ASSEMBLY STEPS FOR T-FOOT SYLE**

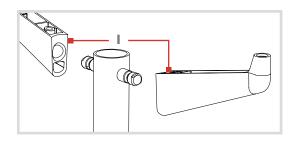


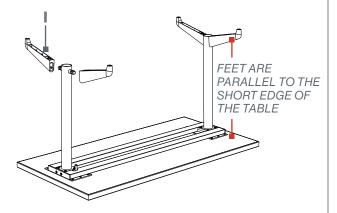
- 1. Lay the tabletop (A) upside down on a piece of cardboard or a carpeted surface.
- 2. Locate and install the trigger handle (C) onto the beam (B).
- 3. Attach beam (B) to tabletop with (16) #12 wood screws (D).
- 4. Attach columns (H) to beam (B) with (8) M6 machine screws (E). Ensure that columns are attached with pins parallel to the short edge of the table.



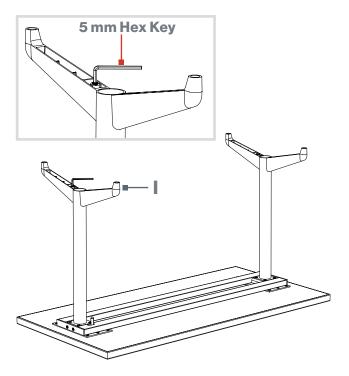
- 5. Using the trigger handle (C), flip the beam to its open position.
- 6. Install (2) M8 hex bolts (F) and lock washers (G) through the beam into column.
- 7. Close and latch the beam.
- 8. Ensure that all pins are secure on the column using a 14mm wrench.



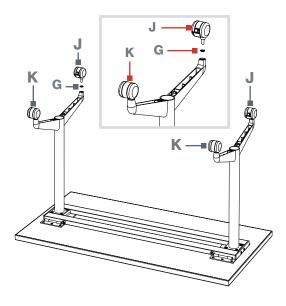




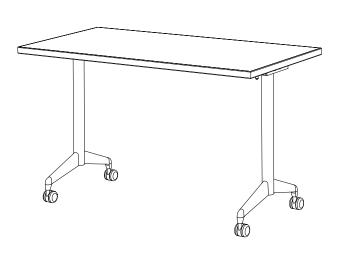
**9.** Place (4) aluminum feet (1) onto pins. Feet should be parallel to the short edge of the table.



**10.** Tighten (4) aluminum feet (I) onto pins using a 5mm hex key. (*Mounting hardware comes* pre-installed in foot.)



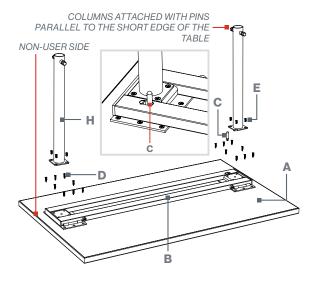
**11.** Attach (4) Casters (**J & K**) & (4) lock washers (**G**) to aluminum feet using a caster wrench.



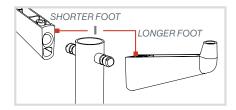
**12.** Ensure the beam is fully latched, and carefully flip over the table.



#### **ASSEMBLY STEPS FOR C-FOOT STYLE**

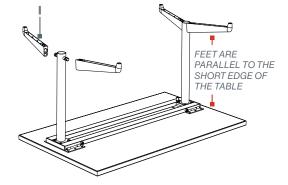


- **1.** Lay the tabletop **(A)** upside down on a piece of cardboard or a carpeted surface.
- 2. Locate and install the trigger handle (C) onto the beam (B).
- **3.** Attach beam **(B)** to tabletop with (16) #12 wood screws **(D)**. *Ensure the beam is oriented with the trigger handle on the non-user side.*
- **4.** Attach columns **(H)** to beam **(B)** with (8) M6 machine screws **(E)**. **Ensure that columns are attached with pins parallel to the short edge of the table.**

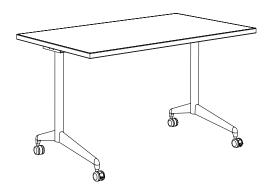


- 5. Using the trigger handle (C), flip the beam to its open position.
- **6.** Install (2) M8 hex bolts **(F)** and lock washers **(G)** through the beam into column.
- 7. Close and latch the beam.





**9.** Place (4) aluminum feet (1) onto pins. Feet should be parallel to the short edge of the table with longer aluminum feet on the user side, and shorter aluminum feet on non-user side.



- **10.** Tighten (4) aluminum feet **(I)** onto pins using a 5mm hex key. *(Mounting hardware comes pre-installed in foot.)*
- **11.** Attach (4) Casters (**J & K**) & (4) lock washers (**G**) to aluminum feet using a caster wrench.
- **12.** Ensure the beam is fully latched, and carefully flip over the table.